



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5159-041
Job Sheet 175258



Part No: D5159-041

Job Qty: 2 ea

Part Name: Seat Back Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/2/18

Job Tracking No:

Due Date: 4/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		4/10/18	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	2 pcs		4/11/18	0.48	1.43	Small Fab-8		FF
120	QC	2 pcs		4/11/18	0.00	0.00	QC5		FF
130	Packaging	2 pcs		4/11/18	0.00	0.00	Packaging3-2		FF
140	QC21-SA	2 Ea		4/11/18	0.00	0.00	QC21		FF

DAS
21
3-85

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5159-1	Rib	2 Ea (1 ea)	90-Start up Operation	5057624
D5160-1	Seat Brace Bracket	2 Ea (1 ea)	90-Start up Operation	F161968
D5160-5	Shim	2 Ea (1 ea)	90-Start up Operation	5057124
MS20426AD3-4	Rivet	4 Ea (2 ea)	90-Start up Operation	M136444
MS20600M4W3	Rivet	4 Ea (2 ea)	90-Start up Operation	M137459
MS20601M4W4	Rivet	6 Ea (3 ea)	90-Start up Operation	5057624
MS21059L4	Nutplate	2 Ea (1 ea)	90-Start up Operation	501688051

32007

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5159-1	2	0	0
	D5160-1	2	7	0
	D5160-5	2	8	0
	MS20426AD3-4	4	3,904	0
	MS20600M4W3	4	80	0
	MS20601M4W4	6	34	0
	MS21059L4	2	65	0

507
300
5010
301

Part Specifications

Specifications could not be found.

Plex 4/2/18 8:17 AM Dart.Gagnon.Michelle



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Container No: S062572



Part: D5159-041

Job No: 175258

Serial No/Batch: S062572

Revision:

Inspector:

Date: 04/18/18